

# ELM624BA 0.9V boot high efficiency synchronous step-up converter

<https://www.elm-tech.com>

## ■General description

ELM624BA provides power-supply solutions for products powered by either one, two or three-cell Alkaline, NiMH, or one-cell Li-Ion or Li-polymer battery. Its available output current depends on the input-to-output voltage ratio. ELM624BA works based on current-mode pulse-width-modulation (PWM) control using synchronous rectification to obtain maximum efficiency with the minimum quiescent current. The output voltage is programmed using an external resistor divider. ELM624BA circuit is switched off to minimize battery consumption during the shutdown mode and connects the VIN pin to the VOUT pin allowing the input battery to be used for backup systems like a real-time clock supply and SRAM data hold when the converter is off. ELM624BA is offered in a small 6-pin SOT-26 package.

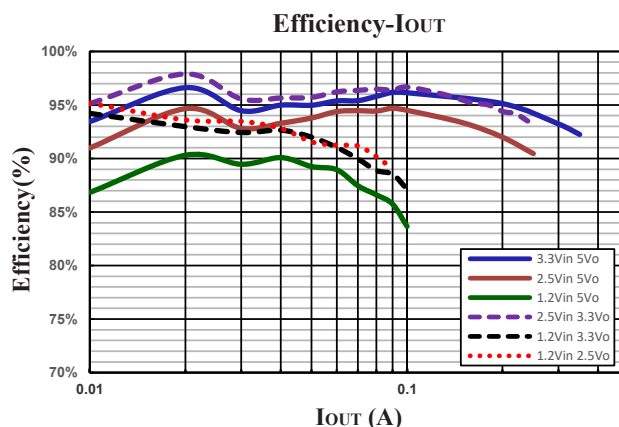
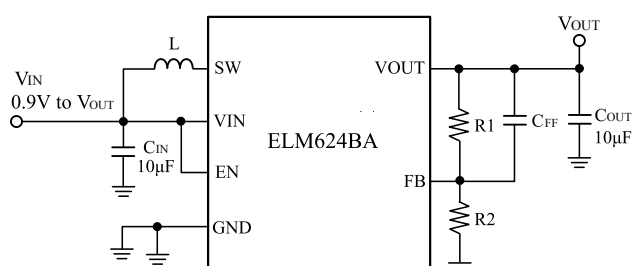
## ■Features

- VOUT pulled to VIN in shutdown mode
- Input under-voltage lockout
- Switching frequency : 800kHz (4.7μH)
- Adjustable output voltage : 2.5V to 5.5V
- High efficiency : 92%
- Quiescent current : 12μA
- Startup input voltage/load : 0.9V/10mA, 0.7V/1mA
- Operating input voltage : 0.9V to 5V
- Switch current : 450mA max.
- Package : SOT-26

## ■Application

- Battery powered applications :
  - 1 to 3 Cell Alkaline, NiCd or NiMH
  - 1 cell Li-Ion
- Solar or fuel cell powered applications
- Consumer and portable medical products
- Personal electronics goods.

## ■Standard circuit



## ■Selection Guide

### ELM624BA-S

Symbol	Part No.	ELM624
a	Part No.	ELM624
b	Package	B: SOT-26
c	Product version	A
d	Taping direction	S: Please refer to page 11

\* Taping direction is one way.

ELM624 B A - S  
 ↑ ↑ ↑ ↑  
 a b c d

# ELM624BA 0.9V boot high efficiency synchronous step-up converter

<https://www.elm-tech.com>

## ■Maximum absolute ratings <sup>(1)</sup>

Parameter	Symbol	Limit	Unit
Supply voltage	V <sub>IN</sub>	-0.3 to +6.0	V
Output voltage	V <sub>OUT</sub>	-0.3 to +6.0	V
The other pins	V <sub>OTHER</sub>	-0.3 to +6.0	V
Dynamic V <sub>SW</sub> in 10ns duration	V <sub>SW</sub>	-2.0 to V <sub>OUT</sub> +2.0	V
Junction temperature	T <sub>J</sub>	+150	°C
Lead temperature (Soldering 10s)		260	
Thermal resistance <sup>(3), (4)</sup>	θ <sub>JA</sub>	125	°C/W
	θ <sub>JC</sub>	66	
Power dissipation <sup>(3), (4)</sup>	P <sub>D</sub>	0.8	W
Storage temperature range	T <sub>STG</sub>	-55 to +150	°C

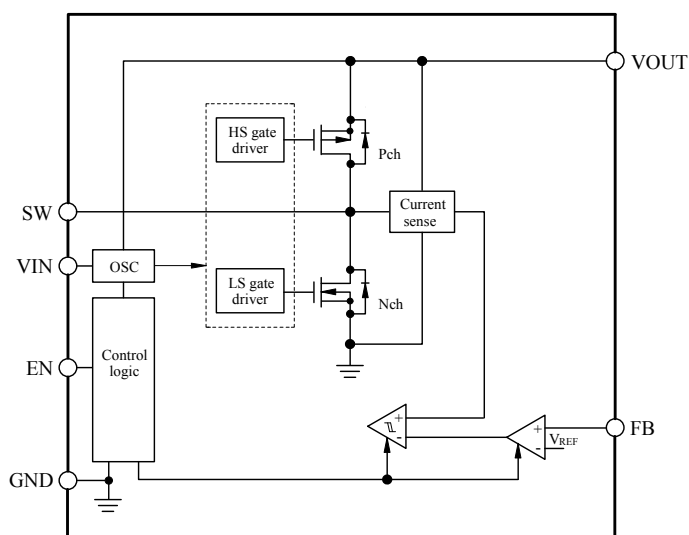
## ■Recommend operating conditions <sup>(2)</sup>

Parameter	Symbol	Limit	Unit
Input voltage	V <sub>IN</sub>	+0.9 to +5.0	V
Output voltage	V <sub>OUT</sub>	+1.8 to +5.5	V
Maximum junction temperature	T <sub>JMAX</sub>	+125	°C
Ambient temperature range	T <sub>A</sub>	-40 to +85	°C

Note:

- (1) Stress exceeding those listed “Maximum absolute ratings” may damage the device.
- (2) The device is not guaranteed to function outside of the recommended operating conditions.
- (3) Measured on JESD51-7, 4-Layer PCB.
- (4) The maximum allowable power dissipation is a function of the maximum junction temperature T<sub>J\_MAX</sub>, the junction to ambient thermal resistance θ<sub>JA</sub>, and the ambient temperature T<sub>A</sub>. The maximum allowable continuous power dissipation at any ambient temperature is calculated by P<sub>D\_MAX</sub> = (T<sub>J\_MAX</sub> - T<sub>A</sub>) / θ<sub>JA</sub>. Exceeding the maximum allowable power dissipation will cause excessive die temperature, and the regulator will go into thermal shutdown. Internal thermal shutdown circuitry protects the device from permanent damage.

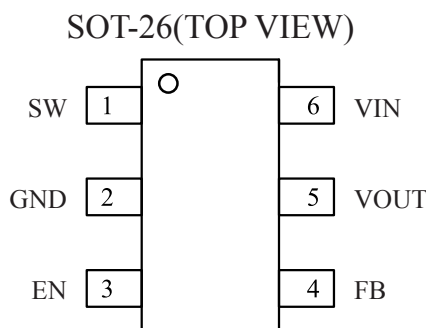
## ■Block diagram



# ELM624BA 0.9V boot high efficiency synchronous step-up converter

<https://www.elm-tech.com>

## ■Pin configuration



Pin name	Pin No.	Pin description
SW	1	An inductor Connecting pin. Nch MOSFET switch drain and synchronous Rectifier Pch MOSFET switch drain are connected.
GND	2	Control circuit and power Nch switch ground.
EN	3	Enable input pin (1: enabled, 0: disabled). Must be actively tied to high or low. When EN is low, the ELM624BA both Nch and Pch switches are turned off.
FB	4	Adjustable VOUT Feedback Input pin. Setting the output voltage by a resistor-divider network.
VOUT	5	Step-up converter output pin. Bootstrapped supply for the device. Output sense point for fixed VOUT.
VIN	6	Step-up converter power input pin.

## ■Electrical characteristics

$T_{OP}=+25^{\circ}C$ ,  $V_{IN}=V_{EN}=1.2V$ ,  $0.9V \leq V_{IN} \leq 5V$ , unless otherwise noted.

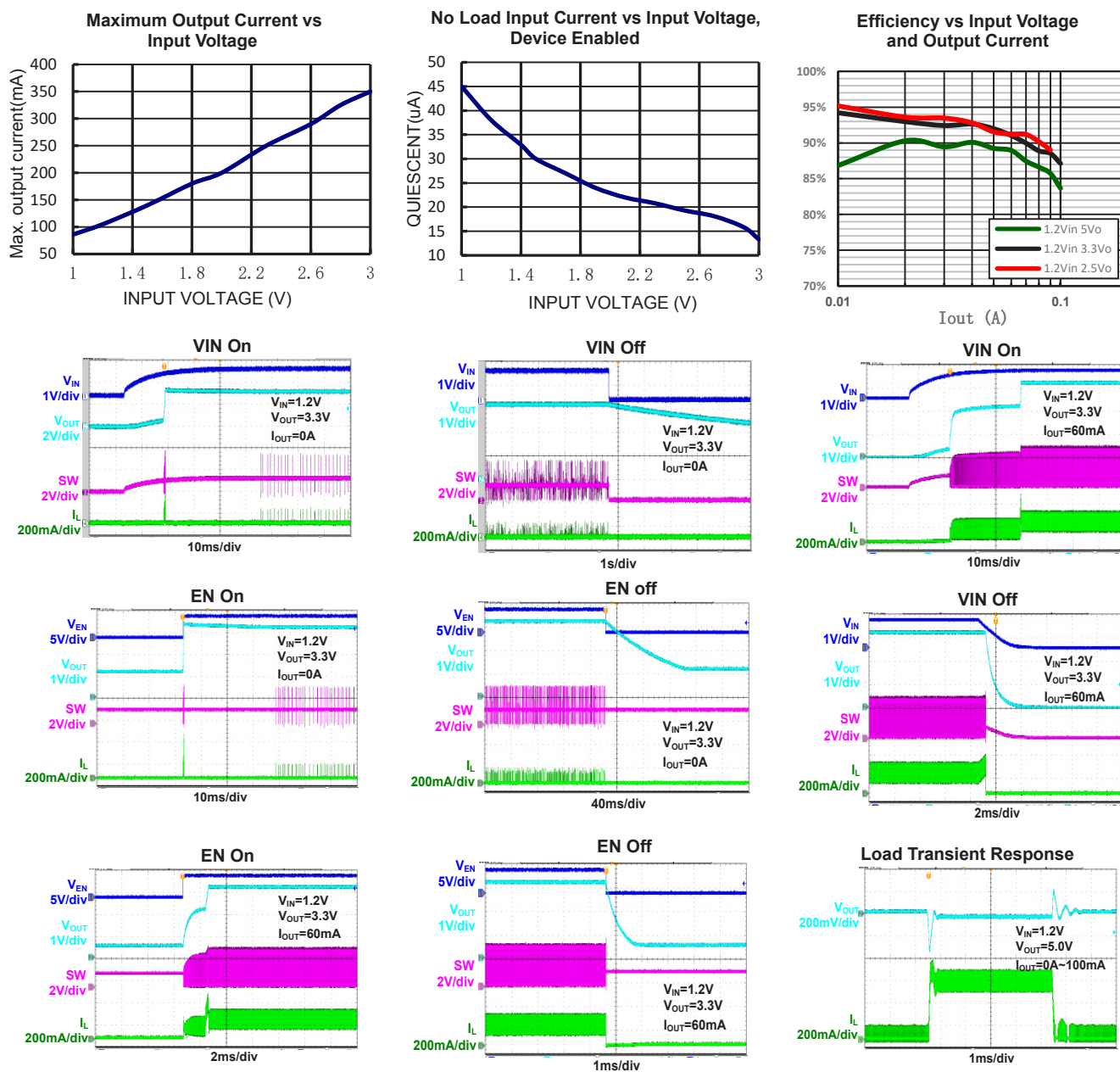
Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Input voltage range	$V_{IN}$	$V_{OUT} \times 0.9$ or more	0.9	-	5.0	V
Minimum input voltage at startup	$V_{ST}$	$I_{OUT}=1mA$	-	0.7	-	V
Input under-voltage lockout threshold for Turn-off	$V_{UVLO}$	$V_{IN}$ decreasing	-	0.5	-	V
Adjustable output voltage	$V_{OUT}$	$V_{IN} < V_{OUT}$	2.5	-	5.5	V
Adjustable Vout feedback voltage	$V_{FB}$		485	500	515	mV
Feedback input current	$I_{FB}$	$V_{FB}=0.5V$	-	3	-	nA
Switch current limit	$I_{SW}$	$V_{OUT}=3.3V$	-	450	-	mA
Rectifier Pch switch on resistance	$R_{ON\_P}$	$V_{OUT}=3.3V$	-	300	-	mΩ
Main Nch switch on resistance	$R_{ON\_N}$	$V_{OUT}=3.3V$	-	270	-	
Switching frequency	$F_{SW}$	$V_{OUT}=3.3V$ and $L=4.7\mu H$	-	800	-	kHz
Quiescent current	$V_{IN}$	$V_{EN}=V_{IN}=1.2V$ , $V_{OUT}=3.3V$	-	2	-	μA
	$V_{OUT}$		-	10	-	
Shutdown current	$V_{IN}$	$I_{SD}$ $V_{EN}=0V$ , $V_{IN}=1.2V$	-	0.01	1.00	μA
EN logic low threshold	$V_{LL}$	$1.2V < V_{IN} < 5.0V$	-	-	0.3	V
		$0.9V < V_{IN} < 1.2V$	-	-	0.2	
EN logic high threshold	$V_{LH}$	$1.2V < V_{IN} < 5.0V$	$0.5 \times V_{IN}$	-	-	V
		$0.9V < V_{IN} < 1.2V$	0.6	-	-	
EN input current	$I_{EN}$	$V_{EN}=0V$ or $5V$	-1	-	1	μA

# ELM624BA 0.9V boot high efficiency synchronous step-up converter

<https://www.elm-tech.com>

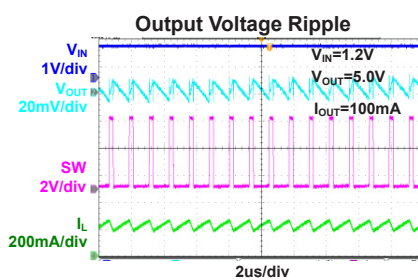
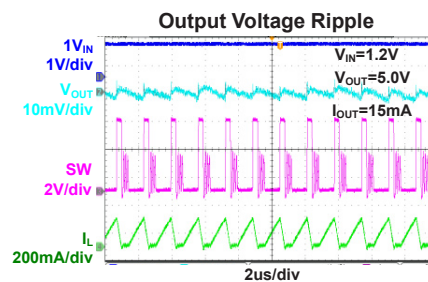
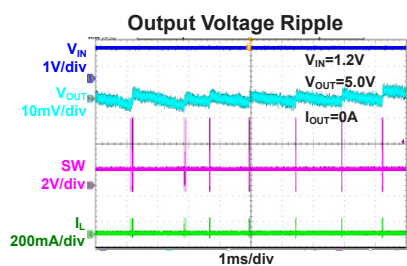
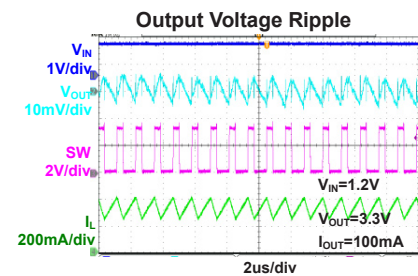
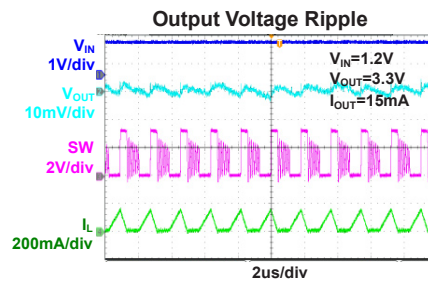
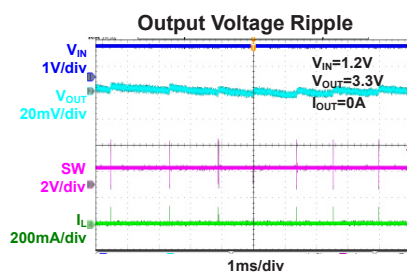
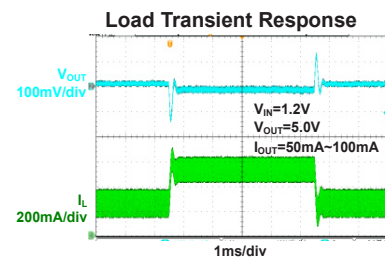
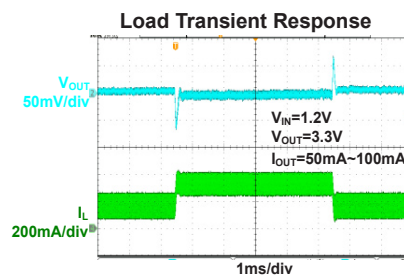
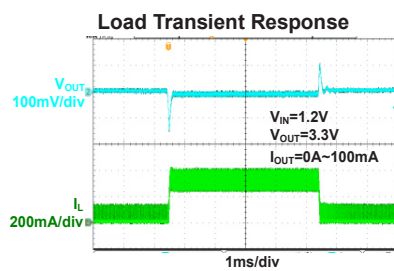
## ■ Typical characteristics

- Standard circuit,  $V_{IN}=1.2V$ ,  $V_{OUT}=3.3V$ ,  $L=4.7\mu F$ ,  $C_{IN}=10\mu F$ ,  $C_{OUT}=10\mu F$ ,  $T_A=+25^\circ C$ , unless otherwise noted.



# ELM624BA 0.9V boot high efficiency synchronous step-up converter

<https://www.elm-tech.com>





# ELM624BA 0.9V boot high efficiency synchronous step-up converter

<https://www.elm-tech.com>

## ■Detailed description

ELM624BA is compact, high-efficiency step-up converters feature 12μA quiescent supply current to ensure the highest possible efficiency over a wide load range. With a minimum +1.1V input voltage, ELM624BA is well suited for applications with 1 to 3 alkaline cells, nickel-metal-hydride (NiMH) cells, or one lithium ion (Li+) cell.

ELM624BA is based on current mode pulse width modulation topology without an external oscillator. It regulates the output voltage by keeping the inductor ripple current around 200 mA, and the error comparator senses that the output to adjust the offset of the inductor current depending on the output load current. If the required average input current is lower than the average inductor current defined by the constant 200mA ripple current, the inductor current becomes discontinuous to keep the efficiency high under the light load condition. The inductor current is limited by the internal 450mA Nch main switch current limit for over-load protection. An internal synchronous rectifier Pch switch eliminates the need for an external Schottky diode reducing cost and board space. While the inductor discharges, the Pch switch turns on and shunts the MOSFET body diode. As a result, the rectifier voltage drop is significantly reduced, improving efficiency without adding external components.

## Shutdown

When EN is low, ELM624BA device is off and no current is drawn from the input. When EN is high, the device is on. EN is driven from a logic-level output, and connect EN to V<sub>IN</sub> If it is not used. In shutdown, ELM624BA connects the input to the output through the inductor and the internal synchronous rectifier Pch switch. This allows the input battery (rather than a separate backup battery) to provide backup power for devices such as an idled microcontroller, SRAM, or real-time clock (RTC), without the usual diode forward drop. If the output has a residual voltage during shutdown, a small amount of energy will be transferred from the output back to the input immediately after shutdown. This energy transfer may cause a slight momentary “bump” in the input voltage. The magnitude and duration of the input bump are related to the ratio of C<sub>IN</sub> and C<sub>OUT</sub> and the ability of the input to sink current. With battery input sources, the bump will be negligible, but with power-supply inputs (typically cannot sink current), the bump may be 100s of mV.

## Startup

When the EN pin is tied high, the device begins to operate. If the input voltage (ELM624BA V<sub>IN</sub><2.2V) is not high enough to supply the control circuit properly, a startup oscillator controls the main Nch switch to operate in Asynchronous mode (The synchronous rectifier Pch switch remains off). During this phase, the switching frequency is controlled by the startup oscillator, and the maximum switch current is limited. When the device has built up the output voltage to approximately 2.2V, high enough to supply the control circuit, the device switches to its normal current mode operation. The startup time depends on the minimum input voltage V<sub>IN\_MIN</sub> and load current. For proper startup with low input voltage, recommend to limit load current as shown below.

$$I_{OUT\_STARTUP} \leq 80mA \times \frac{V_{IN\_MIN}}{2.2V}$$

# ELM624BA 0.9V boot high efficiency synchronous step-up converter

<https://www.elm-tech.com>

## Input Under-Voltage Lockout

The input under-voltage lockout circuit prevents the device from malfunctioning at low input voltages and the battery from excessive discharge. It disables the output stage of the converter once the falling VIN trips the under-voltage lockout threshold VUVLO which is typically 0.5V. The device starts operation once the rising VIN trips VUVLO threshold plus its hysteresis of 50mV at typically 0.55V.

## ■Application information

### Design Procedure

ELM624BA DC/DC converter is intended for systems powered by a single cell battery to up to three Alkaline, NiCd or NiMH cells with a typical terminal voltage between 0.9V and 4.5V. They can also be used in systems powered by one-cell Li-Ion or Li-Polymer batteries with a typical voltage between 2.5V and 4.2V. Additionally, any other voltage source with a typical output voltage between 1.8V and 5V can be used.

### Setting the Output Voltage

The output voltage is set using FB pin and a resistor divider connected to VOUT pin as shown in the standard circuit on page1, The output voltage (VOUT) can be calculated according to the voltage of the FB pin (VFB) and ratio of the feedback network resistors by the following equation, where VFB is 0.5V:

$$V_{FB} = V_{OUT} \times \frac{R_2}{(R_1 + R_2)}$$

Thus the output voltage is:

$$V_{OUT} = 0.5 \times \frac{(R_1 + R_2)}{R_2}$$

Choose R2=100kΩ~1000kΩ to ensure feedback loop noise immunity. It is optional to add a feed-forward capacitor CFF=22~33pF in parallel with R1 to achieve better transient response performance.

### Inductor Selection

ELM624BA converters can operate with an effective inductance in the range of 3.3μH to 10μH. Inductor values of 4.7μH show good performance over the whole input and output voltage range. The switching frequency fsw is proportional to inductance value 1/L as shown below.

$$f_{sw} = \frac{1}{0.2A \times L} \times \frac{V_{IN} \times (V_{OUT} - V_{IN})}{V_{OUT}}$$

The inductor should have low DCR (copper-wire resistance) to reduce I<sup>2</sup>R losses, and must be able to handle the maximum peak inductor current (internally limited to 450mA (Typ)) without saturating. The inductor DC current rating should be greater than the maximum input average current. The highest peak current through the inductor and the switch depends on the output load, converter efficiency η, the minimum input voltage (VIN\_MIN), and the output voltage (VOUT). Estimation of the maximum average inductor current can be done using:

$$I_L = I_{OUT} \times \frac{V_{OUT}}{V_{IN\_MIN} \times \eta}$$

For example, for an output current of 100mA at 3.3VOUT with 85% efficiency, at least 323mA of average current flows through the inductor at a minimum input voltage of 1.2V.

# ELM624BA 0.9V boot high efficiency synchronous step-up converter

<https://www.elm-tech.com>

Having selected an inductance value, the maximum output current depends on the steady-state operation mode. The maximum output current  $I_{OUT\_MAX}$  in continuous conduction mode can be estimated with the equation below.

$$I_{OUT\_MAX} \leq 350\text{mA} \times \frac{V_{IN\_MIN} \times \eta}{V_{OUT}}$$

where  $\eta$  is the converter efficiency, and 350mA is average inductor current with  $I_{LMAX}=450\text{mA}$  and ripple current  $\Delta I_L=200\text{mA}$ . For example, the maximum output current is around 108mA at 3.3V<sub>OUT</sub> with 85% efficiency at a minimum input voltage of 1.2V.

## Input Capacitor

An input capacitor value of at least 10 $\mu\text{F}$  is recommended to improve transient behavior of the regulator and EMI behavior of the total power supply circuit. A ceramic capacitor placed as close as possible to the VIN and GND pins of the IC is recommended.

## Output Capacitor

The output capacitor must completely supply the load during the charging phase of the inductor. A reasonable value of the output capacitance depends on the speed of the load transients and the load current during the load change. It is recommended to use X5R/X7R ceramic capacitors placed as close as possible to the VOUT and GND pins of the IC. A recommended output capacitance value is around 4.7~10 $\mu\text{F}$ . Note that high capacitance ceramic capacitors have a DC Bias effect, which will have a strong influence on the final effective capacitance. A 10V rated 0805 capacitor with 10 $\mu\text{F}$  can have an effective capacitance of less 5 $\mu\text{F}$  at an output voltage of 5V.

## Thermal information

Implementation of integrated circuits in low-profile and fine-pitch surface-mount packages typically requires special attention to power dissipation. Many system-dependent issues such as thermal coupling, airflow, added heat sinks and convection surfaces, and the presence of other heat-generating components affect the power-dissipation limits of a given component. Three basic approaches for enhancing thermal performance are listed below:

- Improve the power dissipation capability of the PCB design.
- High speed switching path (SW, GND and VOUT with wide PCB traces) must be kept as short as possible.
- Choose a bigger size 4.7 $\mu\text{H}$  Inductor with the lowest DCR value for given PCB space.

The recommended maximum junction temperature ( $T_J$ ) of the ELM624BA devices is 125°C. The thermal resistance of the SOT-26 package is  $R_{\theta JA}=125^\circ\text{C/W}$ . Therefore, the maximum power dissipation for the SOT-26 package is about 0.8W.

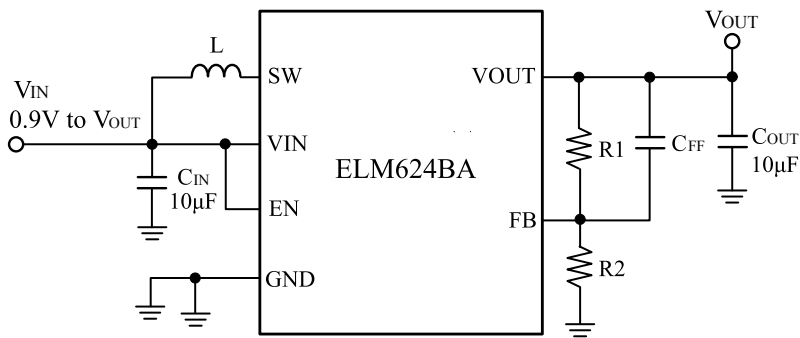
$$P_{D(MAX)} = \frac{T_{J(MAX)} - T_A}{R_{\theta JA}} = \frac{125^\circ\text{C} - 25^\circ\text{C}}{125^\circ\text{C/W}} = 0.8\text{W}$$



# ELM624BA 0.9V boot high efficiency synchronous step-up converter

<https://www.elm-tech.com>

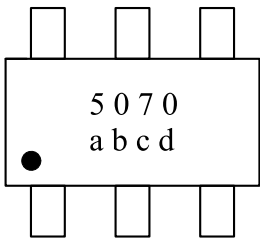
## ■Application schematic



EVB BOM list

Qty	Ref	Value		Description	Package
1	C <sub>IN</sub>	10µF		Ceramic capacitor, 10V, X5R/X7R	0805
1	C <sub>OUT</sub>	10µF		Ceramic capacitor, 10V, X5R/X7R	0805
option	C <sub>FF</sub>	22~33pF		Ceramic capacitor, 10V, X5R/X7R	0603
1	L	4.7µH		Inductor, 32mΩ, 5.5A	SMD
1	R1	V <sub>OUT</sub> =5.0V	5.1MΩ	Resistor, ±1%	0603
		V <sub>OUT</sub> =3.3V	2.2MΩ		
		V <sub>OUT</sub> =2.5V	2.0MΩ		
1	R2	V <sub>OUT</sub> =5.0V	560KΩ	Resistor, ±1%	0603
		V <sub>OUT</sub> =3.3V	390KΩ		
		V <sub>OUT</sub> =2.5V	490MΩ		
1	Power IC	ELM624BA		Step-up converter	SOT-26

## ■Marking

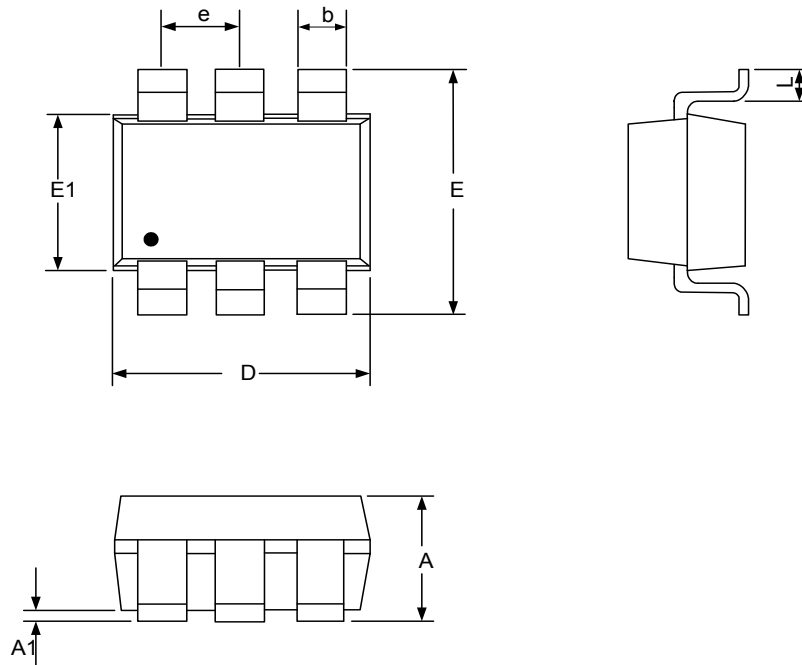


Mark	Content
5070	Product ID: ELM624BA
a	Year
b	Week
c, d	Control code

# ELM624BA 0.9V boot high efficiency synchronous step-up converter

<https://www.elm-tech.com>

## ■SOT-26 Outline dimensions



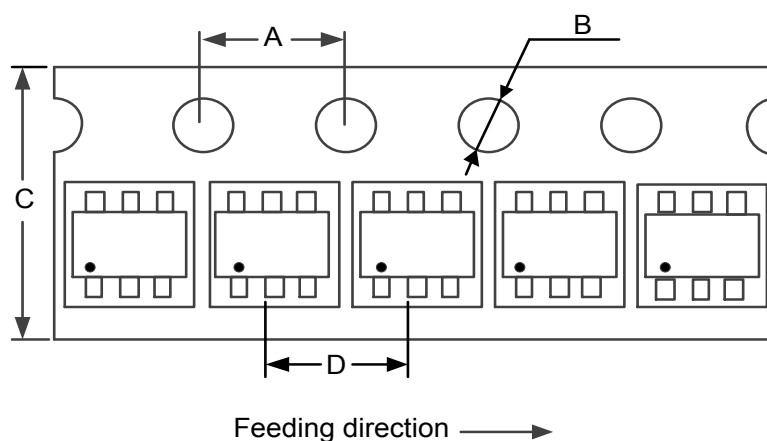
Symbol	MILLIMETERS		INCHES	
	MIN.	MAX.	MIN.	MAX.
A	0.89	1.45	0.035	0.057
A1	0.00	0.15	0.000	0.006
b	0.30	0.50	0.012	0.020
D	2.70	3.10	0.106	0.122
E1	1.40	1.80	0.055	0.071
e	0.95 BSC		0.037 BSC	
E	2.60	3.00	0.102	0.118
L	0.30	0.60	0.012	0.024

# ELM624BA 0.9V boot high efficiency synchronous step-up converter

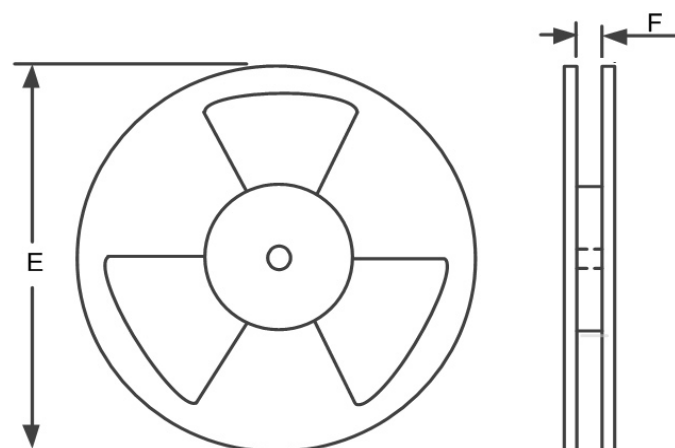
<https://www.elm-tech.com>

## ■ Reel & carrier tape dimension

- Orientation / Carrier tape information



- Reel information



- Dimension details

PKG type	A	B	C	D	E	F	Q'ty/Reel
SOT-26	4.0 mm	1.5 mm	8.0 mm	4.0 mm	7 inches	9.0 mm	3,000